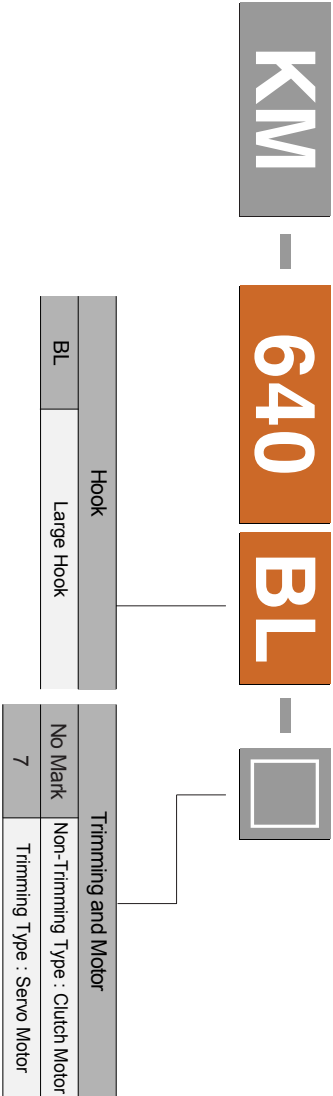




KM-640BL Series

KM-640BL-7 Long Arm Type, 1-Needle, Upper & Lower Feed, Lock Stitch Machine with Vertical Large Hook and Automatic Thread Trimmer

KM-640BL Long Arm Type, 1-Needle, Upper & Lower Feed, Lock Stitch Machine with Vertical Large Hook



Specification

Model	KM-640BL-7	KM-640BL
Application	Heavy Materials	
Max. Sewing Speed	2,000spm	
Max. Stitch Length	9mm	
Needle Bar Stroke	38mm	
Thread Take-up Stroke	73mm	
Height of Presser Foot	Hand : 8mm / Knee : 16mm (Maximum)	
Height of Presser Foot(Automatic)	Max. 16mm (Option)	
The Height of Between Main and Sub Presser Foot	2 ~ 5.5mm	
Hook	Rotary Vertical Large Hook	
Needle	DP x 17 #22 (DB x 1 ~ #22)	
Sewing Area	335mm	
Trimming Device	Provided	-
Motor	Servo Motor	Clutch Motor

Application

Leather goods such artificial leather, leather glove, and other thick / All kinds of bags such as travel bag, sack and handbag

* Specifications and appearance are subject to change for the improvement of products without prior notice.



SUNSTAR MACHINERY CO., LTD.

TRADE OFFICE	
# 178-212, GAUWA - DONG, SEO - KU, INCHON, KOREA	
TEL : (82 - 32) 580 - 9740 ~ 60 FAX : (82 - 32) 584 - 3029 ~ 6	
WEB - SITE	E - MAIL
http : // www.sunstar.co.kr	sunstar@sunstar.co.kr fortune@sunstar.co.kr
OVERSEAS NETWORK	
SUNSTAR MACHINERY (SHANGHAI) CO., LTD.	
TEL : 86 21 6957 6311	FAX : 86 21 6957 6312
SUNSTAR MACHINERY (SHANGHAI) CO., LTD. SHANGHAI BRANCH	
TEL : 86 21 6583 2223	FAX : 86 21 6583 8640
SUNSTAR QINGDAO BRANCH	
TEL : 86 532 462 2236	FAX : 86 532 461 1262
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TEL : 86 25 464 7389	FAX : 86 25 464 7389
SUNSTAR HANGZHOU BRANCH	
TEL : 86 571 8704 4709	FAX : 86 571 8801 6046

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TEL : 86 22 2445 8862	FAX : 86 22 2445 2400
SUNSTAR HONGKONG LTD.	
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TEL : 84 4 734 0268	FAX : 84 4 734 0278
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TEL : 91 124 280 3006	FAX : 91 124 280 3007
SUNSTAR JAKARTA BRANCH OFFICE	
TEL : 62 21 4584 5317	FAX : 62 21 451 3870

AGENT:

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Long Arm Type, 1-Needle,
Upper & Lower Feed, Lock Stitch Machine

KM-640BL Series

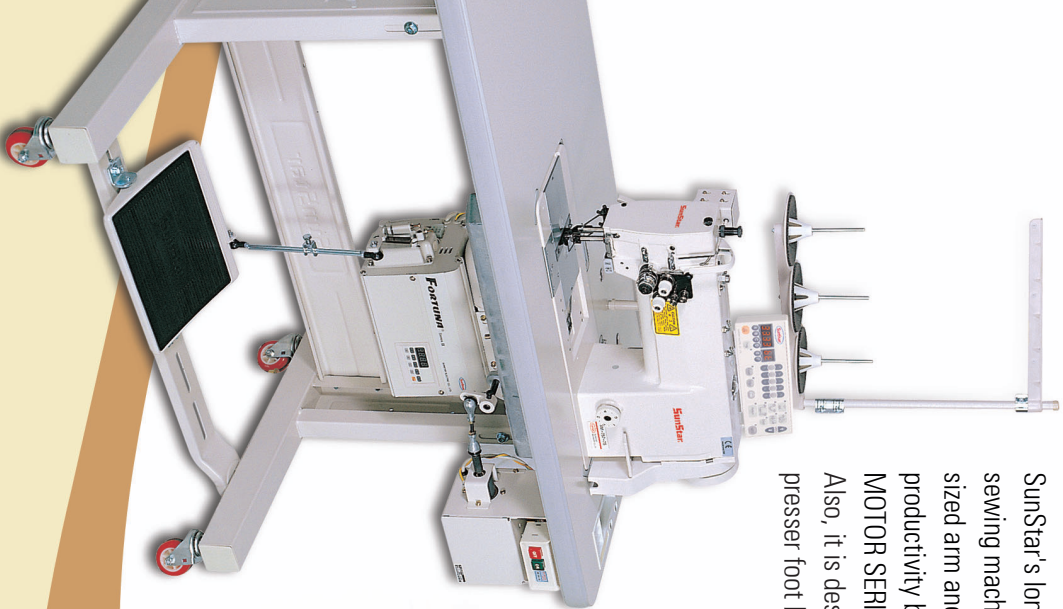


SunStar®

KM-640BL Series

Long arm type ultra-modern one needle, drop feed, upper and lower feed, SunStar lockstitch sewing machine with an automatic thread trimmer

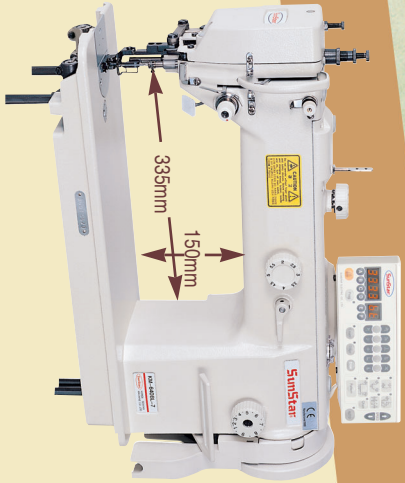
SunStar's long-arm type, single needle automatic trimming sewing machine can easily control any materials by its large-sized arm and bed with strong power. It highly and fast improves productivity by installing newly developed FORTUNA AC SERVO MOTOR SERIES III automatic trimming motor. Also, it is designed to easily adjust the ascending amount of presser foot by dial that gives great pleasure and satisfaction.



KM-640BL-7

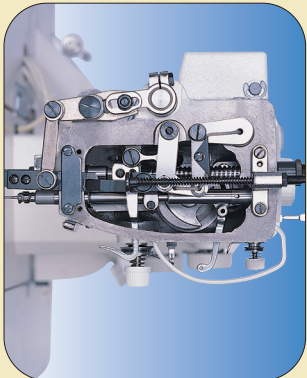
Provision of the maximum space for finishing bag

More highly and longly extended space is not limited by the size of sewing materials, so it guarantees more efficient work.



Optimized sewing condition for heavy duty materials

Pressure dual control system of presser foot and easy regulation of ascending amount of both main presser foot and auxiliary presser foot by dial are suitable for various sewing conditions such as the work for stepped and different thickness heavy duty material. With applying reliable feed mechanism, firm stitches and best quality are guaranteed.



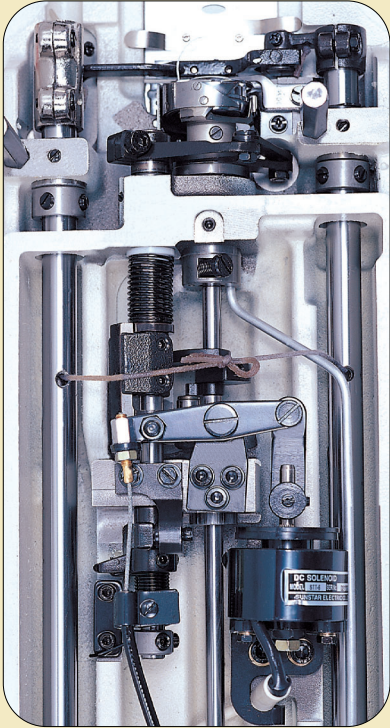
Large-sized pulley for work efficiency and precise position detector installed

The large-sized pulley suitable for control accurate needle position during starting and completing work provides the best efficiency in the sewing of thick materials. Handy position detector is also installed, which can adjust and divide each to the needle position of pulley. (KM-640BL-7)



The Best Trimming mechanism for thick materials

The machine realizes structures of dual safety devices and strong trimming drive. The movable mes and fixed mes composed of special materials not only performs strong trimming drive but guarantees excellent anti abrasion with perfect quality as a sewing for thick materials. (KM-640BL-7)



Full automatic oil supply system

Compulsory circulation type automatic oil supply system by pump enables the machine to have dignity as perfect sewing machine owing to its highly improved anti abrasion.

